The KeyWI: An Expressive and Accessible Electronic Wind Instrument

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ABSTRACT
This paper presents the KeyWI, an electronic wind instrument based on the melodica that improves upon limitations in current systems and is general and powerful enough to support a variety of applications. Four opportunities for growth are identified in current electronic wind instrument systems, which then are used to focus the development and evaluation of the instrument. The KeyWI features a breath pressure sensor with a large dynamic range, a keyboard that allows for polyphonic pitch selection, and a completely integrated construction. Sound synthesis is performed with Faust code compiled to the Bela Mini, which offers low-latency audio and a simple yet powerful development workflow. In order to be as accessible and versatile as possible, the hardware and software is entirely open-source, and fabrication requires only common maker tools.

Author Keywords
electronic wind instruments, breath controller, digital musical instruments, development platform

CCS Concepts
• Applied computing → Sound and music computing; Performing arts; • Hardware → Sensor devices and platforms;

1. INTRODUCTION
Wind instruments are favored for their ability to create a uniquely intimate connection between musician and instrument, transforming the fundamental human gesture of breath into a form of creative expression. Their ability to capture nuances in a musician’s playing is essential to their versatility and expressiveness.

However, electronic wind instruments have not always been able to match the capabilities and characteristics critical to acoustic wind instruments. Difficulties include restrictions in control that limit the musician’s command of an instrument, and restrictions in sound that limit a musician’s range of expression. The goal of the KeyWI is to create an intuitive and powerful electronic wind instrument that eliminates these obstacles; additionally, it aims to be as open-source and reproducible as possible, such that it can be used as a platform for development and be replicated by anyone with access to sufficient tools.

Figure 1: A KeyWI (without cover), including a Bela Mini, custom PCB, enclosure, and sensors

The KeyWI’s design is based on the melodica, a handheld wind instrument where pitches are selected using a piano-style keyboard and dynamics are controlled by blowing into a mouthpiece attached to the side of the instrument.

The use of a keyboard as a pitch controller rather than the more common woodwind-key-inspired designs aims to be accessible to users who may not have prior experience with the specialized fingerings required for wind instruments, as well as offering intuitive polyphonic capabilities.

2. HISTORY AND RELATED WORK
Due to acoustic wind instruments’ enduring popularity, there is a long history of electronic wind instruments, which have constantly been influenced by the technological capabilities and ideas of their times.

In 1936, inventor Benjamin Miessner filed a patent [7] for an “Apparatus for the production of music” that used an electromagnetic pickup placed in a clarinet reed to sense vibrations; however, there is no record of a functional instrument ever being produced. Later, a 1941 patent for an “Electric clarinet” [1] featured a simple on/off sensor to detect breath pressure. Yet, it was not until 1967 that the first electronic instrument to contain a breath pressure sensor, the Hohner Electra-Melodica, was produced commercially. Little dynamic range and limited choice in timbre, however, resulted in low sales. In the 1970s, the first widely adopted wind controllers, the Lyricon controllers [10], began production. The sturdier and more sensitive breath pressure sensor and similarity in construction and control to acoustic wind instruments led to its rise in adoption among wind instrument players. The Lyricon outputted control voltage that could be used as the input for an analog synthesizer, offering a wider range of possible sounds. The populariza-
tion of MIDI in the 1980s led to the advent of MIDI wind controllers, including the Yamaha WX (roughly based upon of the design of the Lyricon controllers) and Akai EWI lines of breath controllers. These controllers featured higher-resolution breath sensors and could be used with MIDI synthesizers and interfaces. For many years, Yamaha also manufactured breath sensors such as the BC3 that could be used with keyboard synthesizers such as the DX7. Today, the WX and EWI lines of wind controllers continue to be the most prominent commercial breath controllers—they are similar in design and control to a clarinet or saxophone and can be used to control hardware or software synths.

There are also many non-commercial wind instruments and controllers. The Electronic Valve Instrument (EVI) [13], invented by Nyle Steiner in 1975, is an early electronic wind controller based on the trumpet’s valve system. It was later adapted into the Akai EWI mentioned above. Controllers since have featured improvements and explorations in control systems, sensors, application, and construction [2, 3, 4]. The NIME community has also developed numerous electronic wind instruments and controllers. Gary Scavone’s Pipe [12] is a general MIDI wind controller that contains a variety of sensors in a compact format. The Epipipe [5] is a wind controller designed after open tonehole instruments that is capable of detecting the nuances in pitch control offered by such instruments.

Generally, electronic wind instruments have developed in two ways: 1. more accurate, capable, diverse, and reliable sensors and control systems; and 2. greater freedom in sound and application. However, modern instruments still tend to suffer from some of the same issues as previous electronic wind instruments, including including restricted dynamic range, transient detection, limitations in sound production, and capacity for control by non-wind instrument players.

The development of the KeyWI focuses on creating a wind instrument that reduces limitations in control and that is accessible and versatile enough to be used as a platform for development.

3. ANALYSIS OF CURRENT SYSTEMS

We compared recordings of an acoustic melodica and various modeled counterparts in order to identify the most salient limitations in current technology. A sampling of various electronic wind instrument and breath controller systems were tested (including a variety of control systems and both sample-based and physically modeled systems). The modeled instrument samples below were generated using a Yamaha VL70-m physical modeling synthesizer with a BC3 breath controller, and were largely representative of the findings. Four limitations in the modeled systems compared to the acoustic instrument were identified.

3.1 Attacks/Transients

Figure 2 compares the spectrograms of representative examples of acoustic and modeled melodica attacks. All samples were recorded with the same user trying to create as fast of an attack as possible, but note the difference in the attack times (time for all overtones to reach within 5 dB of steady state): \( \approx 50 \text{ ms} \) for the model versus \( \approx 35 \text{ ms} \) for acoustic. While attack times did vary between instruments, they all had attacks significantly longer than that of an acoustic melodica.

3.2 Dynamic Range

To test dynamic range, the electronic systems and the melodica were played at five intensities of breath, ranging from as soft as possible to very hard. The limited dynamic ranges of the electronic systems were clear: at low breath pressures, the output fluctuated erratically with clearly audible “steps” in the intensity of the signal, or simply did not register. At the two highest breath pressures, there was almost no variation in the signal at all. While breath controllers and sensors do feature variations of “gain” and “offset” controls, even with the gain (i.e., dynamic range) at its maximum, the dynamic range is small: the user either needs to blow very hard to make any sound, or the sensor quickly maxes out.

Unlike the electronic system, the melodica’s output varies significantly at every level of breath pressure. Judging by these qualitative tests, the acoustic melodica has significantly more dynamic range than the electronic system.

3.3 Variance and Expressiveness

The timbre of an acoustic melodica is so responsive to breath pressure that the amplitudes of the overtones of an acoustic melodica fluctuate over time, even as a player attempts to maintain a constant level of breath pressure. This variation is a result of small inconsistencies in breath pressure being reflected in the final result. In comparison, the overtones of the modeled systems are almost completely static. This responsiveness to varying breath pressures also determines the degree to which a user is able to intentionally shape the timbre of an instrument.

3.4 Pitch Control Interfaces

Many electronic breath controllers, such as the Akai EWI and Yamaha WX, feature pitch control systems based on acoustic wind instruments such as clarinets or saxophones. However, these methods of control are tailored specifically to wind instrument players, and cannot support polyphony in any practical way.

4. THE INSTRUMENT

We developed the KeyWI guided by several overall objectives: 1. improving upon the limitations just discussed; 2. being accessible to as many users as possible; 3. open source hardware and software; and 4. modular/adaptable such that it can be used in a variety of applications.

The Bela Mini processing board [6] synthesizes the sound with high performance and low latency. The language chosen to implement the synthesis is Faust (Functional Audio Stream) [11], a language that targets high-performance real-time digital signal processing. Faust on Bela offers 1.6 ms latency (with default buffer sizes), and Faust’s block-diagram driven structure and performance make the language a logical choice for an accessible development platform. Additionally, it has an extensive collection of libraries

Note: all links have been verified as of April 25, 2020
that include implementations of numerous oscillators, filters, envelope generators, and effects, as well as physical models of several wind instruments. The Faust compiler can build directly to C++ Bela programs, which creates a very simple workflow.

![MIDI Keyboard](https://www.midiplus.com/html/akm320.html)  
![MPX Pressure Sensor](https://www.nxp.com/part/MPXV4006DP)  
![Custom PCB](https://moderndevice.com/product/pressure-sensor-mpxv)  

Figure 3: Block diagram of the KeyWI setup

The control system is comprised of two main components: a MIDI keyboard and a breath pressure sensor. The MIDI keyboard used is a MIDIPLUS AKM320, which can be purchased online for $35 USD. Only the keys, key contacts, and main circuit board from the controller are used; custom 3D-printed hardware replaces the casing, mounts, and other electronics. The keyboard sends key and velocity data to the main board via USB MIDI. An MPXV4006DP, a micromachined pressure sensor, measures breath input from 0 to 0.87 psi with 2.5% accuracy. The sensor is mounted to a Modern Device MPXV breakout board, which in turn mounts to the PCB through a removable header. One pressure input of the sensor is left unconnected and the other is joined to a short vinyl tube that extends just outside of the casing. A 3D-printed mouthpiece connects either directly to this tube, such that the KeyWI is brought up to the mouth to be played, or to a longer vinyl tube, so that it can be rested on a table. A small hole in the side of the mouthpiece allows air to flow through the mouthpiece without compromising the breath pressure measurement. This hole also results in an augmented dynamic range: proportionally less pressure is exerted on the sensor as the user blows harder, so it takes significantly more pressure to reach the sensor’s limit. Furthermore, the sensor is capable of sensing both positive and negative pressure differentials, so different behaviors could be mapped to the “draws” and the “blows,” allowing for the possibility of harmonica-like controls.

![PCB mounted to the Bela Mini cape](https://github.com/matthewcaren/keyWI)

Figure 4: PCB mounted to the Bela Mini cape

A custom-printed circuit board serves as the central hub for all connections going in and out of the Bela Mini. It mounts to the top of the Bela cape through headers soldered to the board, some of which function as electrical connections to the Bela as well as structural support. The pressure sensor, output jack, and other components all mount to the PCB. The two potentiometers connect directly to the

![Bela Mini](https://github.com/matthewcaren/keyWI)

5. RESULTS

We evaluate the KeyWI in comparison to an acoustic melodica, according to the four limitations of previous breath controller systems identified in Section 2.

5.1 Attacks/Transients

The MPX breath pressure sensor exhibits very good response to quick changes in pressure. As seen in Figure 5—captured using a sharp, “tongued” start to each note—the initial attack of the KeyWI melodica (about 25 ms) is much shorter than that of the modeled system tested in Section 3 (about 50 ms).

5.2 Dynamic Range

The test of five varying breath pressures executed in Section 3.2 was also conducted with the KeyWI melodica. The KeyWI melodica clearly exhibited responsiveness to each level of breath pressure—with the sensor output scaled between -1 and 1 (0 = no pressure, positive values = blowing, negative values = sucking). The pressure sensor returned values of 0.14 at the softest level of blowing and blowing as hard as possible returned a value of 0.91. The sensor also responded smoothly to low pressures, not exhibiting the stepping and unpredictable behavior of other tested systems. Whereas some electronic wind instrument systems are limited by their smaller dynamic range, the KeyWI’s extended capabilities offer a greater freedom of expression to a user.

5.3 Variance/Expressiveness

Figure 6 displays KeyWI melodica notes for a synthesized input (60% pressure with 20% amplitude modulation via a 2 Hz sine wave), and with a user attempting to maintain a constant level of pressure. Note how the synthesized modulation results in the modulation of the amplitudes of overtones and the overall signal. With the human input,
the sensitivity of the pressure sensor results in natural variance in the pressure input, which is then reflected in a similar manner in the resulting audio (note the variance in the higher overtones and a slight dip in overall volume at about 2.5 s). Some electronic systems attempt to add variance by introducing randomness to the sound synthesis algorithm. While this approach may be effective on some level, it decreases the musician’s level of control over the instrument, and does not solve the underlying problem: the lack of sensitivity and precise control over the intricacies of the instrument. Since this type of precise control is what attracts many players to wind instruments, it seems counterproductive to mimic this expressiveness rather than giving control to the user themselves.

5.4 Pitch Control Interfaces

A piano keyboard was chosen as the basis of the control system due to its versatility and universality as a pitch controller. Using a keyboard rather than a design similar to a wind instrument allows for intuitive polyphonic control. Additionally, it makes the KeyWI accessible to a wider audience, as the number of keyboard players worldwide significantly outnumbers the number of woodwind players (in 2018, 1.4 million acoustic and electric pianos and keyboard systems were sold in the US compared to 350 thousand wind instruments [9]). This large community of keyboard players creates a “pluggable community” (as explained by Morreale et al. [8]), from which users can transfer their existing skill set of playing a keyboard to the KeyWI.

5.5 Development Workflow

Also central to the design of the KeyWI as a platform is its workflow and ease of development. The Faust compiler can build directly to a Bela C++ architecture, and the resulting file is simply imported onto the Bela Mini. Using the online Faust editor 6 and browser-based Bela IDE, this entire process can be executed in less than a minute, using exclusively GUI-based systems, without any setup or installations. This creates an accessible and efficient workflow that also allows for quick iteration of ideas.

The sound synthesis for the KeyWI melodica is based on the symmetrical clipping of a sine wave in order to create the odd harmonics characteristic of the vibration of free reeds in a melodica. When a multiple of the un-clipped sine wave is subtracted from the clipped signal in order to partially remove the fundamental frequency, the result closely models the sound produced by a melodica. The severity of the clipping varies directly with breath pressure to appropriately model the change in timbre caused by changes in breath pressure. Using this synthesis algorithm, the entire program (including data collection, melodica tone synthesis, transient envelope generation, breath noise synthesis, and mixing) requires just 25 lines of Faust code.

6. CONCLUSION

The KeyWI aims to improve upon several limitations in current systems and provide an accessible platform for more expressive, realistic, and musical instruments. It combines the power and versatility of Faust and the Bela Mini, a control system based on a piano keyboard rather than a wind instrument, and a custom PCB and enclosure for a fully integrated, digitally manufactured design.

Though a wind instrument, the KeyWI can be used as a development platform for a wide variety of digital musical instruments; the PCB provides a simplified interface for the Bela Mini that includes USB pins, audio out, various inputs including a breath sensor, and an external power button.

There are several possible additions that could expand its capabilities. Adding a microphone would allow for an even greater range of expression, including extended techniques such as singing and playing simultaneously, or speaking syllables into the instrument. A method of providing haptic feedback could also be implemented, which could be used to simulate the vibrations experienced when playing an acoustic wind instrument.

7. REFERENCES